

Work Order ID 110167

December-17-13 9:17:19 AM

\*110167\*

Page 1

Item ID: D350-766-021

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Interior Protector Aft Baggage Compartment

Start Date: 12/17/13

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/17/13

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan: MCS

Date: 13-12-18

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-766	C

100		0.00							
*100*									
DC									
Document Control	Memo <u>M.D.</u>	0.00	DAS	<u>M-128</u>		<u>1x</u>		<u>Bib</u>	
	Photocopy bluefile & type labels per PPP D350-766-021		6						
	CHG001		9-89						

110	Pick Kit	0.00							
*110*									
Packaging									
Packaging	Memo	0.00				<u>1x</u>	DAS	<u>13-12-27</u>	
							28		
							9-89		

120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC									
Quality Control	Memo	0.00	DAS			<u>1x</u>			
			6						
			9-89						
				<u>14-1-28</u>					

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**\*110167\***

Page 2

Item ID: D350-766-021

Accept

**\*N19000040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Interior Protector Aft Baggage Compartment

Start Date: 12/17/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

**\*130\***

Packaging

Memo

0.00

DAS

6

14-1-28

Packaging

Identify and pack for shipping as per PPP D350-766-021

3-89

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

14-01-28

Quality Control

MF  
14-1-28

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Work Order ID: 110167

Parent Item: D350-766-021

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041 Panel Floor - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	1.0000	1			DAS 28 9-89	13-12-27
	DAS 6 9-89			<u>Location</u> ST201A				<u>Loc Qty</u> 1		<u>Loc Code</u>			
				109832				1					DAS 31 9-89
D3890-041 Panel Wall - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	1.0000	1			DAS 28 9-89	
	DAS 6 9-89			<u>Location</u> ST201B				<u>Loc Qty</u> 1		<u>Loc Code</u>			
				109831				1					DAS 31 9-89
D3891-041 Panel Fwd LH - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	1.0000	1			DAS 28 9-89	
	DAS 6 9-89			<u>Location</u> ST201B				<u>Loc Qty</u> 1		<u>Loc Code</u>			
				109834				1					DAS 31 9-89
D3891-042 Panel Fwd LH - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	0.0000	1			DAS 28 9-89	109037
	DAS 6 9-89			<u>Location</u> ST074				<u>Loc Qty</u> 6		<u>Loc Code</u>			
				50785				1					DAS 31 9-89
				92104				5					
D3944-1 Placard		Manufactured	No			110	Each	6.0000	1			DAS 28 9-89	
	DAS 6 9-89			<u>Location</u> ST074				<u>Loc Qty</u> 6		<u>Loc Code</u>			
				50785				1					DAS 31 9-89
				92104				5					
D3945-041 Bracket		Manufactured	No			110	Each	12.0000	4			DAS 28 9-89	
	DAS 6 9-89			<u>Location</u> ST074				<u>Loc Qty</u> 12		<u>Loc Code</u>			
				93427				1					DAS 31 9-89
				95537				11					

# Picklist Print

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Work Order ID: 110167

Parent Item: D350-766-021

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D3948-041

Plate, Anchor

DAS  
6  
9-89

Manufactured No

110 Each 23.0000

3

3

DAS  
28  
9-89

13-12-27

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST074

23

109375

23

110 Each 265.0000

14

14

DAS  
28  
9-89

3x

## Location

## Loc Qty

## Loc Code

ST344

265

m127447

265

110 Each 224.0000

4

4

DAS  
28  
9-89

14x

## Location

## Loc Qty

## Loc Code

ST344

224

125653

25

m127703

199

110 Each 436.0000

8

8

DAS  
28  
9-89

4x

## Location

## Loc Qty

## Loc Code

ST327

436

124876

36

126363

200

m127580

200

110 Each 88.0000

8

8

DAS  
28  
9-89

126282

## Location

## Loc Qty

## Loc Code

ST328

88

116022

6

m126320

82

123301

\*GGR264SS3-2

Rivet, Cherry

DAS  
6  
9-89

Purchased No

110 Each 436.0000

8

8

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST327

436

124876

36

126363

200

m127580

200

110 Each 88.0000

8

8

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST328

88

116022

6

m126320

82

8

\*CR3213-4-02  
CHERRY RIVET

CR3213-4-2

DAS  
6  
9-89

Purchased No

110 Each 88.0000

8

8

DAS  
31  
9-89

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Shop Packet Print

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# Picklist Print

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Work Order ID: 110167

Parent Item: D350-766-021

Start Date: 12/17/13

Required Date: 12/17/13

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Qty: 1.00

Required Qty: 1.00

CR3523-4-02  
RIVET

Purchased No

110 Each 689.0000

12 12

DAS  
28  
9-89

13-12-27

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

GA  
m124198  
ST330  
m126826

189  
189  
500  
500

12x

DAS  
31  
9-89

CR3523-4-03  
RIVET

Purchased No

110 Each 135.0000

16 16

DAS  
28  
9-89

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

ST330  
122378  
123785  
m126282

135  
1  
34  
100

16x

DAS  
31  
9-89

MS21059L3  
Nut Plate

Purchased No

110 Each 213.0000

4 4

DAS  
28  
9-89

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

ST316  
125535  
m127304  
M127743

213  
3  
10  
200

4x

DAS  
31  
9-89

D3948-043  
Plate, Anchor

Manufactured No

110 Each 23.0000

4 4

DAS  
28  
9-89

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

ST075  
109836  
93426

23  
20  
3

4x

DAS  
31  
9-89

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Shop Packet Print

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14-28

DAS  
6  
9-89

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REFERENCE ONLY

IIN-D350-766  
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#### 4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D350-766-011</b> Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
<b>D350-766-013</b> Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
<b>D350-766-015</b> Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
<b>D350-766-021</b> Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

#### 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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